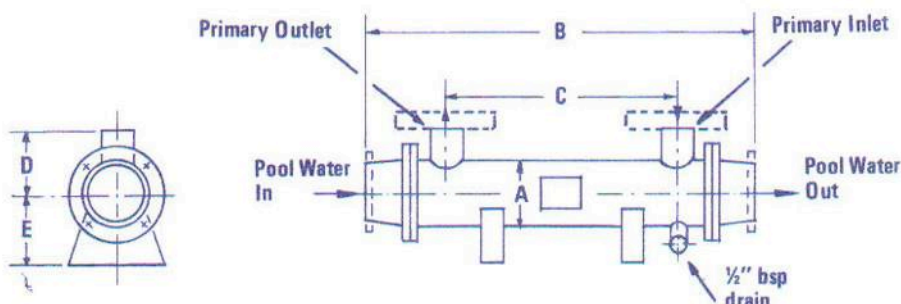


AQUATHERM

SWIMMING POOL CALORIFIER

SEVERN TYPE

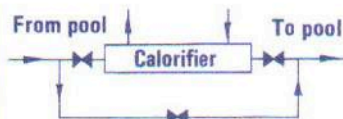


UNIT	MAX. OUTPUT		MAX. FLOW G.P.H. - M ³ /HR		DIMENSIONS (INCHES & MM)					CONNECTIONS		DRY WEIGHT kg/lb
	BTU/HR	KW	PRIMARY	POOL	A	B	C	D	E	PRIMARY	POOL	
A.101	100,000	29	500 2.3	1750 7.9	3" 80	17 1/2" 444	9" 229	3 3/8" 86	4 3/8" 118	1 1/2" 40	1 1/2" 40	26 12
A.102	180,000	52	890 4	1750 7.9	3" 80	29 3/4" 743	20 1/4" 527	3 3/8" 86	4 3/8" 118	1 1/2" 40	1 1/2" 40	44 20
A.103	260,000	76	1300 6	1750 7.9	3" 80	35 3/4" 895	26 1/4" 679	3 3/8" 86	4 3/8" 118	1 1/2" 40	1 1/2" 40	53 24
A.104	380,000	111	1900 8.6	1750 7.9	3" 80	41 1/4" 1048	32 1/4" 832	3 3/8" 86	4 3/8" 118	1 1/2" 40	1 1/2" 40	60 27
A.105	300,000	88	1505 6.8	3500 15.8	4" 100	31 1/4" 800	19 1/4" 495	4 3/8" 111	4 3/8" 118	2 1/2" 65	2 1/2" 65	53 24
A.106	500,000	146	2510 11.4	3500 15.8	4" 100	37 1/4" 953	25 1/4" 648	4 3/8" 111	4 3/8" 118	2 1/2" 65	2 1/2" 65	57 26
A.107	850,000	249	4280 19.4	3500 15.8	4" 100	49 1/4" 1257	37 1/4" 953	4 3/8" 111	4 3/8" 118	2 1/2" 65	2 1/2" 65	71 32
A.108	500,000	146	2510 11.4	5800 26.2	5" 125	32" 813	19" 483	4 3/8" 124	5 1/2" 146	3" 80	3" 80	60 27
A.109	800,000	234	4020 18.2	5800 26.2	5" 125	38" 965	25" 635	4 3/8" 124	5 1/2" 146	3" 80	3" 80	71 32
A.110	1,200,000	352	6020 27.3	5800 26.2	5" 125	50" 1270	37" 940	4 3/8" 124	5 1/2" 146	3" 80	3" 80	88 40
A.111	1,400,000	410	7040 31.9	8000 36.2	6" 150	41 1/4" 1054	24" 610	5 1/2" 146	5 1/2" 146	4"(100) NP.6	4"(100) NP.6	115 52
A.112	1,800,000	527	9050 41	8000 36.2	6" 150	47 1/4" 1206	30" 762	5 1/2" 146	5 1/2" 146	4"(100) NP.6	4"(100) NP.6	123 56
A.113	2,200,000	644	11,090 50.1	8000 36.2	6" 150	53 1/4" 1359	36" 915	5 1/2" 146	5 1/2" 146	4"(100) NP.6	4"(100) NP.6	141 64

NOTE: OUTPUTS BASED ON PRIMARY 180–160° F, (82–71° C)

SPECIFICATION

Shell:	Mild Steel or Stainless
Tubes:	Copper or Stainless
Tubeplate:	Bronze faced or Stainless
Header:	Cast iron or Stainless



TYPICAL INSTALLATION

DESIGN

	Primary	Pool
Working Pressure.	33 p.s.i.	33 p.s.i.
	2.27 bar	2.27 bar
Test Pressure.	50 p.s.i.	50 p.s.i.
	3.45 bar	3.45 bar

CHEMICAL DOSING SHOULD BE AFTER THE POOL CALORIFIER.

AQUATHERM

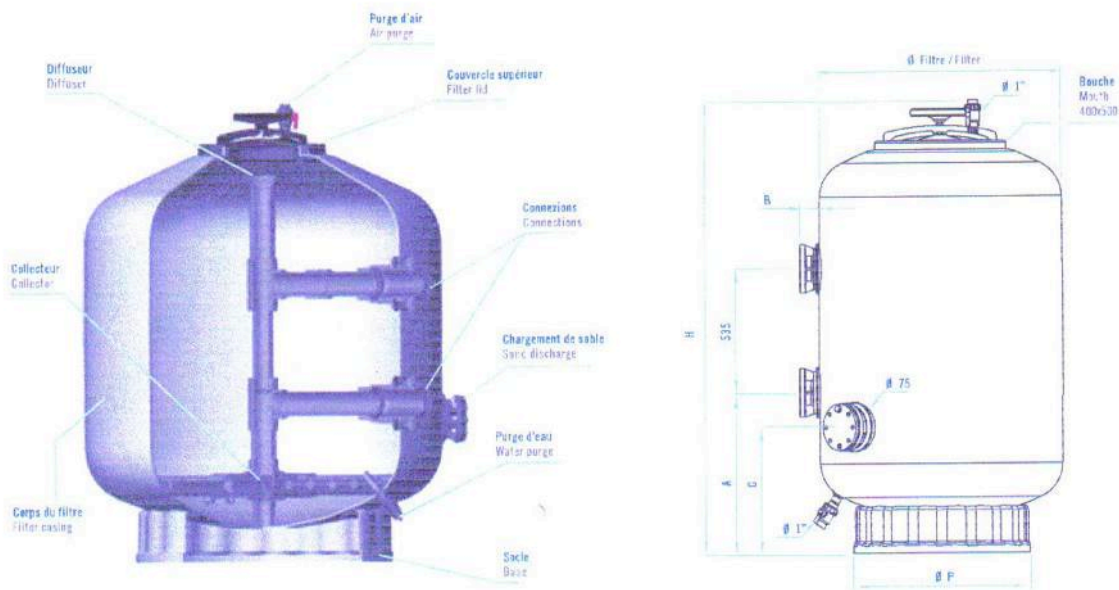
4/95



Racecourse Road • Pershore • Worcestershire • WR10 2EY

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 www.cxsheattransfer.co.uk

Caractéristiques techniques Technical characteristics



Codification des filtres industriels

La structure du code du filtre est composée de 8 chiffres. Les cinq premiers chiffres appartiennent au code du filtre et les trois derniers correspondent au modèle; ceux-ci figurent dans le tableau suivant :

Position / Position	1	2	3	4	5	-	6	7	8
---------------------	---	---	---	---	---	---	---	---	---

Position de 1 à 5 : code de 5 chiffres du produit standard.

Coding for industrial filters

The filter code structure is composed of eight digits. The first five digits correspond to the filter code and the last three to the model, which appear according to the charts.

Position 1 to 5: 5-figure code for standard products

Position 6 / Position 6 Options de plaque et vinylester Nozzle plates and vinyl ester options		Position 7 / Position 7 Options de trou d'homme Manhole options		Position 8 / Position 8 Options d'indicateur de niveau Sightglass options	
0	Filtre sans plaque Filter without nozzle plate	0	Sans trou d'homme No manholes	0	Sans indicateur de niveau No sightglass
1	Filtre avec plaque Filter with nozzle plate	1	1 trou d'homme de Ø 225 mm 1 Ø 225 mm manhole	1	1 indicateur de niveau pour filtre laminé 1 sightglass for laminated filter
2	Finition vinylester Vinylester finish	2	1 trou d'homme de Ø 400 mm 1 Ø 400 mm manhole	2	1 indicateur de niveau de Ø 135 mm 1 Ø 135 mm sightglass
3	Avec plaque et vinylester With nozzle plate and vinyl ester	3	2 trous d'homme de Ø 225 mm 2 Ø 225 mm manholes	3	2 indicateurs de niveau pour filtre laminé 2 sightglass for laminated filter
		4	2 trous d'homme de Ø 400 mm 2 Ø 400 mm manholes	4	2 indicateurs de niveau de Ø 135 mm 2 Ø 135 mm sightglass



Drawings

The Arka Engineering drawing office can produce or mark up your existing drawings to include Swimming Pool, Spa, Hot Tub, Sauna, Steamrooms, Treatment Rooms and associated equipment.

Please send Drawings to Ronan Buckley :

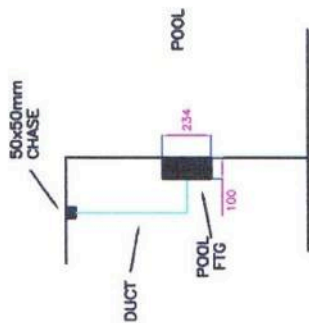
Phone : 01 6279095

Fax : 01 6279096

e mail : rbuckley@arka.ie (in Autocad format).

To follow are some typical drawings.

Diagram illustrating a floor duct by main contractor. The duct is shown with a 100mm OPE (Open Port End) and a 150mm high upstand.



DESIGNER
GROUP

52 Nore Rd., Dublin Industrial Estate, Dublin 11
Ph. (01) 8600520 Fax. (01) 8300125
e-mail: info@designergroup.ie

CONSULTANT:	CHECKED:	ARCHITECT:
	PR	KA

PROJECT:
Crunch Beacon SQ

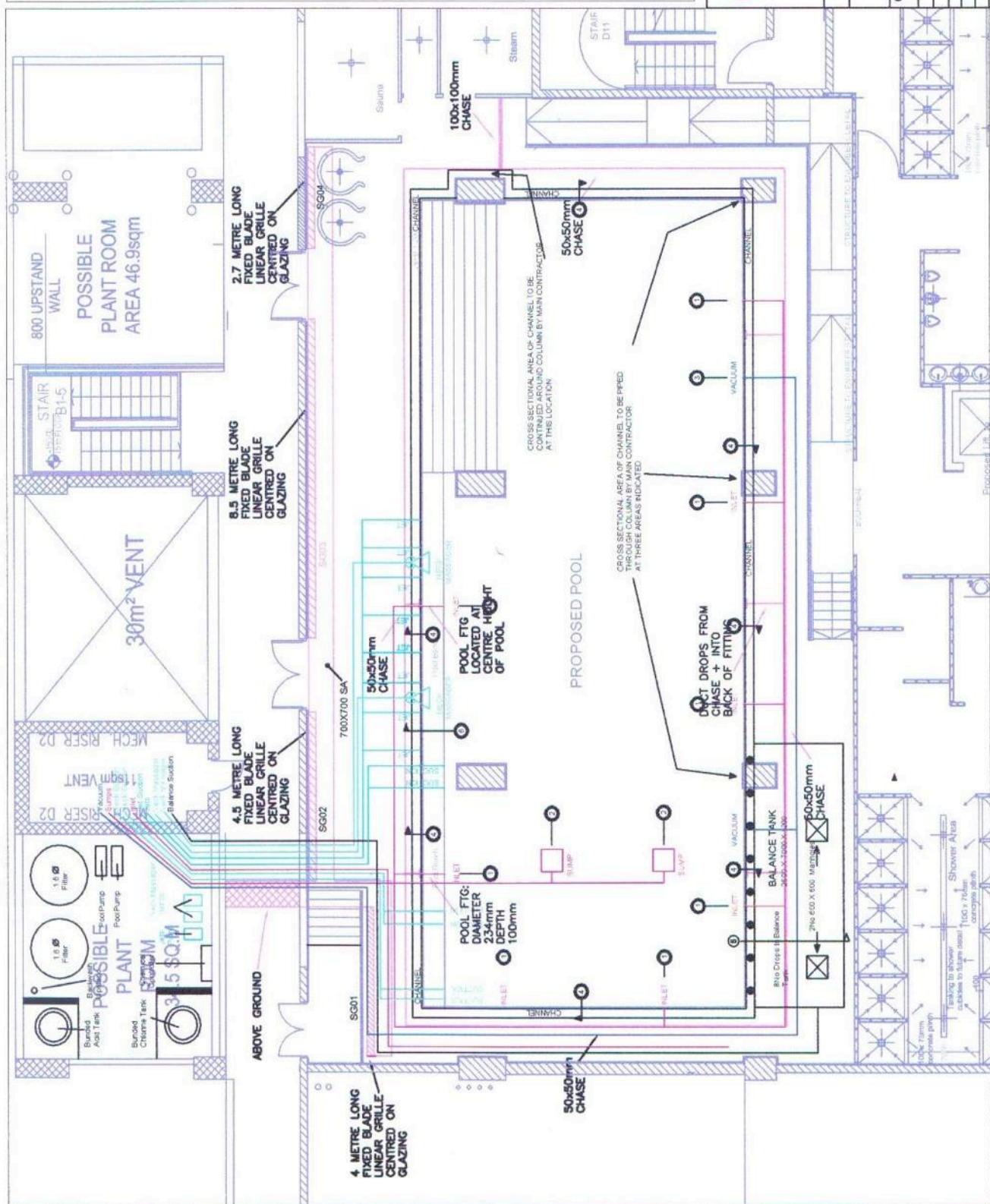
CAD FILE:	DRAWING STATUS: Preliminary	DATE: 07-10-08
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LEVEL: 57,000

TITLE:	REF
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9

4.1



1. USE FIGURED DIMENSIONS ONLY. DO NOT SCALE!
2. THIS DRAWING IS FOR INFORMATION PURPOSES ONLY.
3. CONSTRUCTION/STRUCTURAL DETAILING BY OTHERS.
4. ANY ERRORS OR OMISSIONS TO BE NOTIFIED TO ARKA IMMEDIATELY.
5. IF IN DOUBT, ASK!

1. MAIN CONTRACTOR TO PROVIDE 1500L BACKWASH UPST AND IN POOL PLANT ROOM.
2. UNDER WATER LIGHTS BY OTHERS. (DETAILS FROM DESIGNER GROUP).
3. SPA LIGHTING TO BE ADVISED BY DESIGNER GROUP.
4. REFER TO DRAWING ARKA SD-001 FOR KEY TO SECTIONS NOTED ON THIS DRAWING (A THRU H)

REVISION NOTES:

1. 2.0 EXTRA, LOW LEVEL SUCTION POINTS IN SPA AREA AS SHOWN.
2. 8.0 BACK MASSAGER JETS Ø50MM IN SPA SEATING AREA. (SEE SCANNED DETAIL 003)
3. BUILDERS WORKS FOR SET OUT AND POSITIONING OF BACK MASSAGERS SEE SCANNED DETAILS 001 & 002

Flow	Description	Date
0	Issued for Information/Comment	1902/2007
1	Issued for Information/Comment	1902/2007
2	Issued for Information/Comment	08/10/08
3	Construction Issue	15/10/08
4	Construction Issue	30/10/08

ARKA ENGINEERING
HILLCROFT HOUSE
Monatree Ind. Est.
Celbridge, Co. Kildare
Ireland

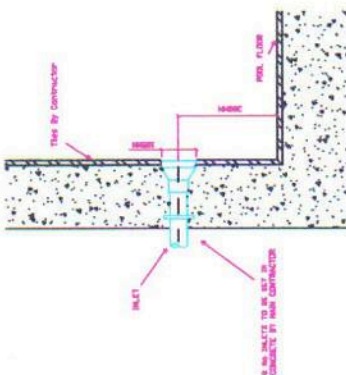
Tel: +353 (0)1 6279070
Fax: +353 (0)1 6279050
Email: info@arkae.com

Project Title	Proposed Leisure Facility	Crunch Fitness	Cherrywood
INTERNATIONAL LEISURE			

Drawn	Date	Specs	Eng No	Rev
DMC/R-B	30/01/08	NTS	GAC01	4

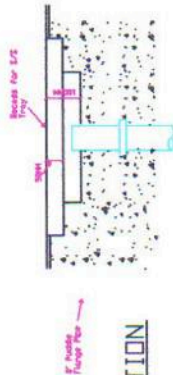
NOTE: ALL CONCRETE DETAILS TO BE AS PER ENGINEER DESIGN

**INLET SPREADER
DETAIL 0001**

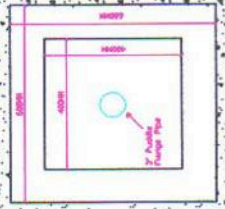


INLETS HANDLED OVER BY ARKA AND SET IN CONCRETE BY MAIN CONTRACTOR

SECTION

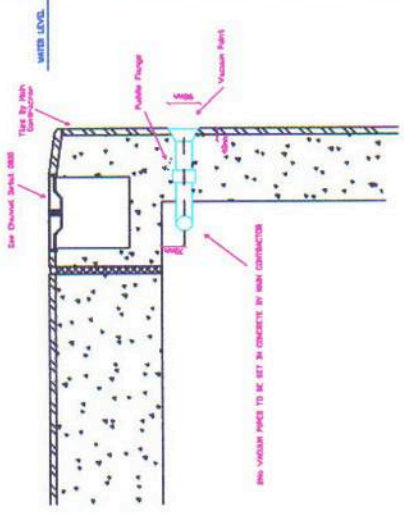


8.00 FLOOR PLANKED PIPES HANDLED OVER BY ARKA AND SET IN CONCRETE BY MAIN CONTRACTOR



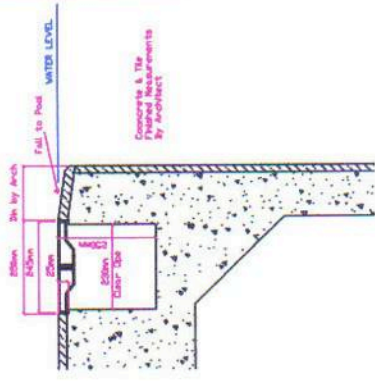
PLAN

**VACUUM POINT
DETAIL 0003**



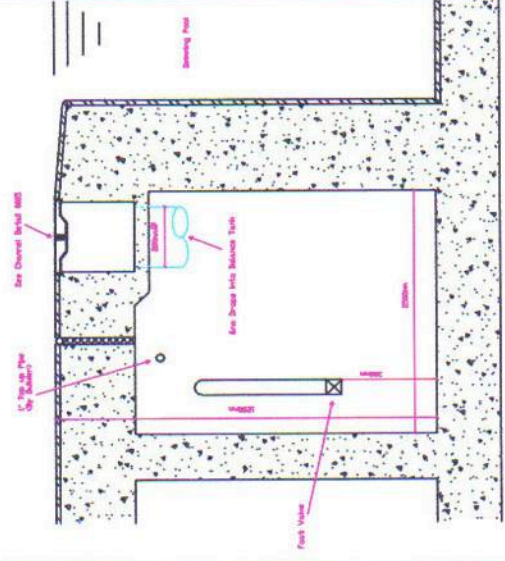
VACUUM PLANKED FITTINGS HANDLED OVER BY ARKA AND SET IN CONCRETE BY MAIN CONTRACTOR

**CHANNEL DETAIL
DETAIL 0004**



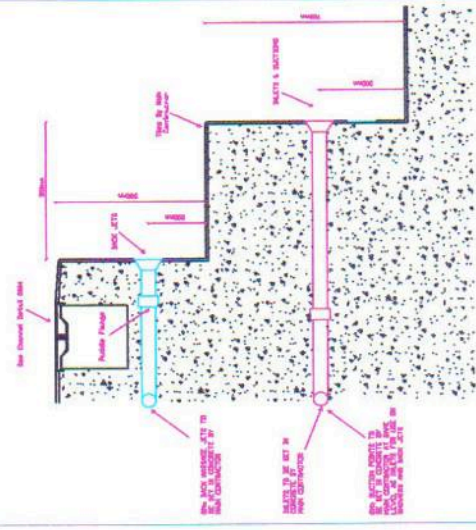
CHANNEL TO BE SET IN CONCRETE BY MAIN CONTRACTOR

**BALANCE TANK SECTION
DETAIL 0005**



PIEDLE FLANKED FITTINGS HANDLED OVER BY ARKA AND SET IN CONCRETE BY MAIN CONTRACTOR

**SECTION THROUGH SPA SEAT
DETAIL 0006**



General Notes

1. USE FINISHED DIMENSIONS ONLY. DO NOT SCALE.
2. ALL DIMENSIONS ARE IN METERS.
3. CONSTRUCTION/STRUCTURAL DETAILING TO BE DONE BY MAIN CONTRACTOR.
4. ANY ERRORS AND OMISSIONS TO BE REPORTED TO ARKA IMMEDIATELY.
5. IF IN DOUBT, ASK.

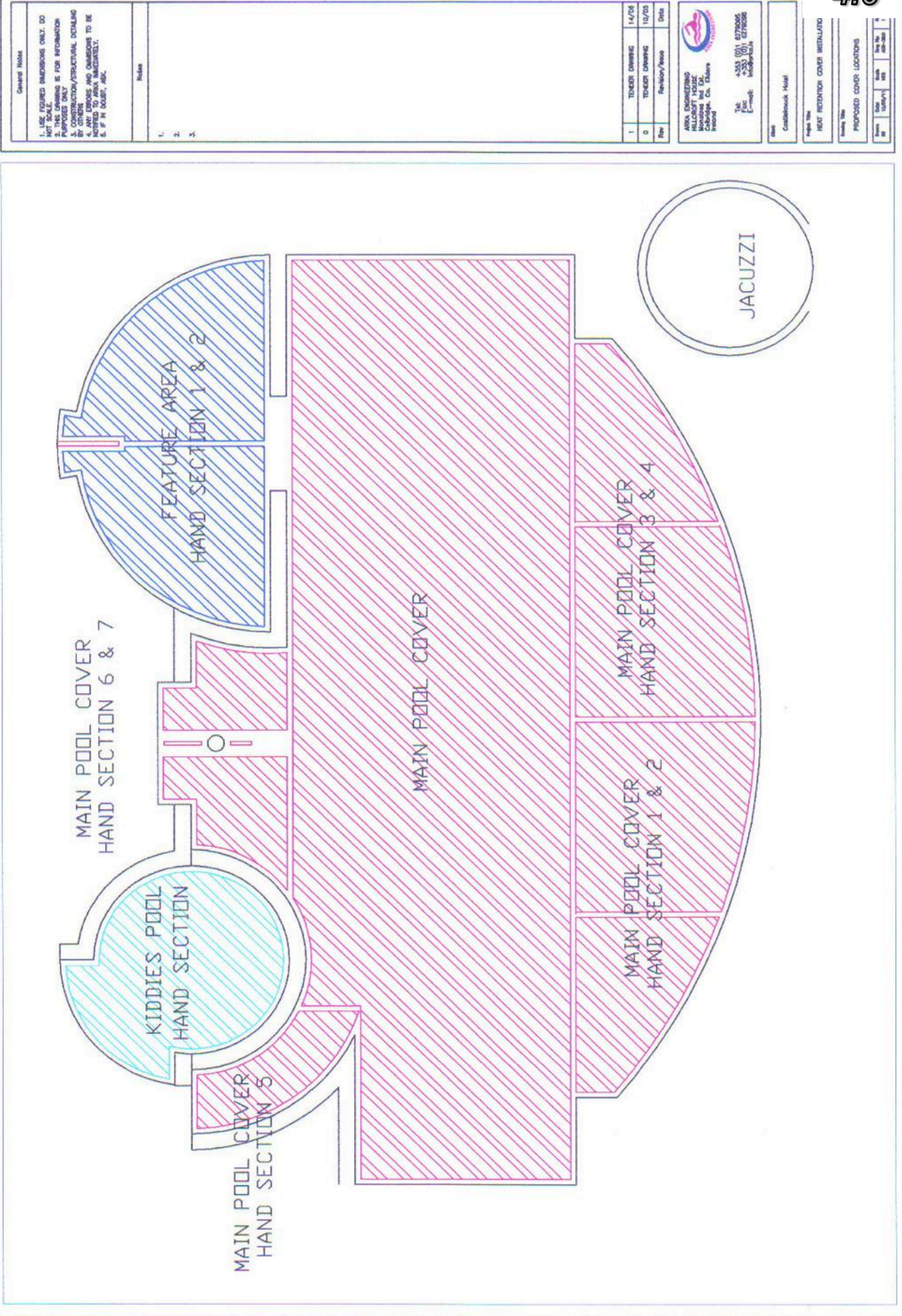
Notes

- 1.
- 2.
- 3.

2	Construction Issue	13/10/08
1	Construction Issue	13/10/08
0	Design Issue	01/04/08
Rev	Revision/Issue	Date

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100, HALLMARK ROAD
CHICHESTER, PO19 1JH
Tel: 01243 837000
Fax: 01243 837001
Email: info@arka.co.uk

Client: International Leisure Group
Project No: 00000000
Project Name: 00000000
Section Details: 00000000
Scale: 1:100
Date: 13/10/08
Drawn By: 00000000
Checked By: 00000000
Approved By: 00000000



General Notes

1. USE FIGURED DIMENSIONS ONLY. DO NOT SCALE.
2. ALL DIMENSIONS ARE FOR INFORMATION PURPOSES ONLY.
3. CONSTRUCTION/STRUCTURAL DETAILING BY OTHERS.
4. ALL DIMENSIONS AND CHANGES TO BE NOTIFIED TO ARA IN WRITING.
5. IF IN DOUBT, ASK.

Notes

- 1.
- 2.
- 3.

Rev	Revision/Date	Date
1	TENDER DRAWING	14/04
0	TENDER DRAWING	10/03

ARA ENGINEERING
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10000 Highway 101
Caledonia, On. Canada
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Tel: 416 (91) 8770006
Fax: 416 (91) 8770006
Email: info@ara-engineering.com

Client: Caledonia Hotel

Project Name: HEAT RETENTION COVER INSTALLATION

Drawing Title: PROPOSED COVER LOCATIONS

Drawn	Check	Scale	Rev No	Rev Date
BT	LM/AY/11	1:1	01	14-04-2011